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US Whirlpool Inc
PRODUCT CATALOG



BUILDING QUALITY PRODUCTS THAT RELAX YOUR MIND AND BODY.



ABOUT US

U.S. Whirlpool's manufacturing plant in metro Dallas, Texas (American Acrylic & Injection), has been manufacturing acrylic molds for major manufacturing companies for 35 years. In 1985 we started manufacturing our line of acrylic bathtubs along with entire whirlpool systems, including the pump (except motors) at our 100,000 square foot plant. Our plant employs over 100 workers.

In 1997 we extended into the metro Atlanta area with U.S. Whirlpool, Inc. for the purpose of servicing the wholesale suppliers east of the Mississippi.

U.S. Whirlpool, Inc. supplies the highest line of quality products that relax your mind and rejuvenate your body. We supply a line of affordable and high-end whirlpool bathtubs that are designed to bring relaxation, comfort and stress relief to your muscles. You will find an enjoyable experience to recline and enjoy the hydro massaging units of the U.S. Whirlpool Bathtub.





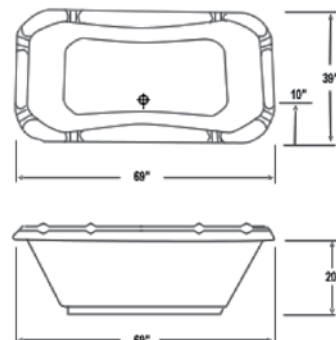
Available as Soaker,
Whirlpool or Air Massage

Number of Jets:
8 water or 18 air

Note: Dimensions may vary
± 1/2 inch

Model BR-17

Dimensions: 39"x69"x20"
Water capacity: 72 gallons



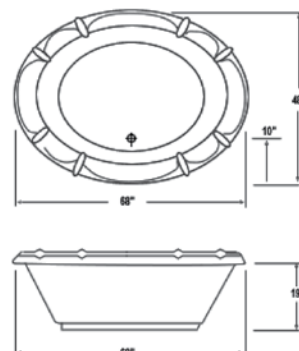
Available as Soaker,
Whirlpool or Air Massage

Number of Jets: 8 water or 18 air

Note: Dimensions may vary ± 1/2 inch

Model BR-18

Dimensions: 48"x68"x19"
Water capacity: 82 gallons



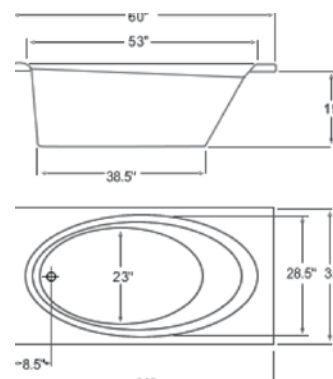
Available as Soaker,
Whirlpool or Air Massage

Number of Jets:
4 water or 18 air

Note: Dimensions may vary
± 1/2 inch

Model BR-19

Dimensions: 60"x32"x19"
Water capacity: 54 gallons

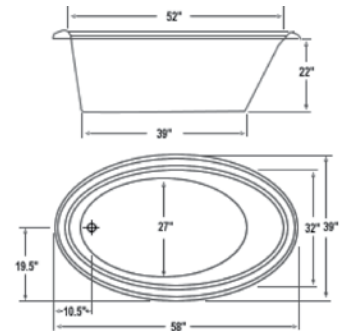




Available as Soaker, Whirlpool or Air Massage
 Number of Jets: 6 water or 18 air
 Note: Dimensions may vary $\pm$ 1/2 inch

Model BR-20

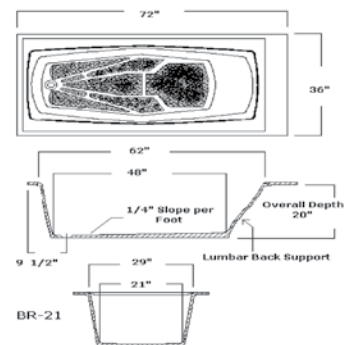
Dimensions: 39"x58"x22"
 Water capacity: 65 gallons



Available as Soaker, Whirlpool or Air Massage
 Number of Jets: 6 water or 18 air
 Note: Dimensions may vary $\pm$ 1/2 inch

Model BR-21

Dimensions: 36"x72"x20"
 Water capacity: 72 gallons



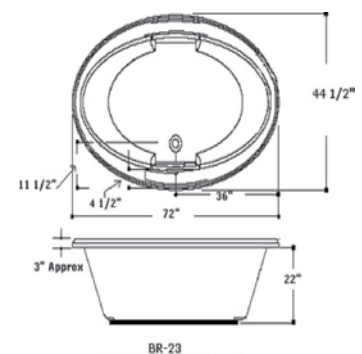
**FLAT
 DECK**



Available as Soaker, Whirlpool or Air Massage
 Number of Jets: 6 water or 18 air
 Note: Dimensions may vary $\pm$ 1/2 inch

Model BR-23

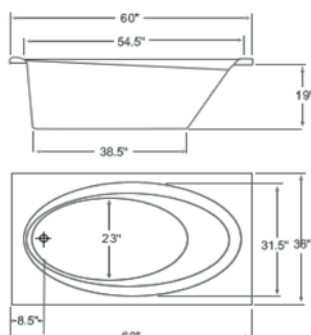
Dimensions: 44.5"x72"x22"
 Water capacity: 85 gallons





Model BR-24

Dimensions: 36"x60"x19"
Water capacity: 55 gallons



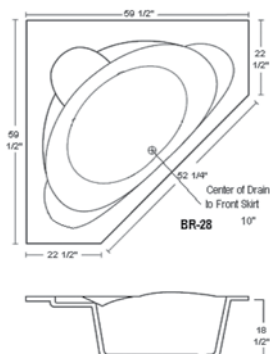
Available as Soaker, Whirlpool or Air Massage

Number of Jets: 6 water or 18 air

Note: Dimensions may vary $\pm 1/2$ inch

Model BR-28

Dimensions: 59.5"x59.5"x18.5"
Water capacity: 75 gallons



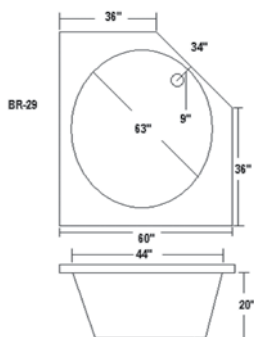
Available as Soaker, Whirlpool or Air Massage

Number of Jets: 6 water or 18 air

Note: Dimensions may vary $\pm 1/2$ inch

Model BR-29

Dimensions: 60"x60"x20"
Water capacity: 85 gallons



**ROUND
BOWL**

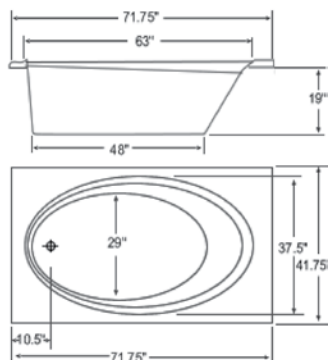
Available as Soaker,
Whirlpool or Air Massage

Number of Jets:
6 water or 18 air

Note: Dimensions may vary
 $\pm 1/2$ inch

Model BR-32

Dimensions: 42"x72"x19"
Water capacity: 79 gallons



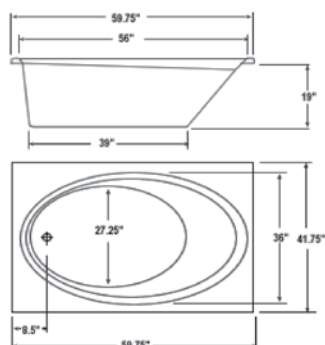
Available as Soaker, Whirlpool or Air Massage

Number of Jets: 6 water or 18 air

Note: Dimensions may vary $\pm$ 1/2 inch

Model BR-33

Dimensions: 42"x60"x19"
Water capacity: 65 gallons



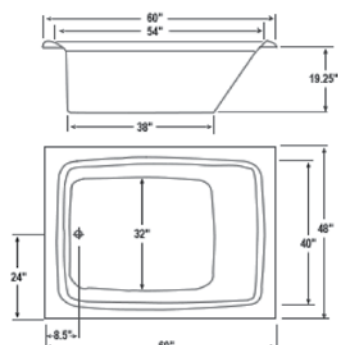
Available as Soaker, Whirlpool or Air Massage

Number of Jets: 6 water or 18 air

Note: Dimensions may vary $\pm$ 1/2 inch

Model BR-35

Dimensions: 48"x60"x19.25"
Water capacity: 75 gallons



Available as Soaker, Whirlpool or Air Massage

Number of Jets: 6 water or 18 air

Note: Dimensions may vary $\pm$ 1/2 inch



ARMREST

Available as Soaker, Whirlpool or Air Massage

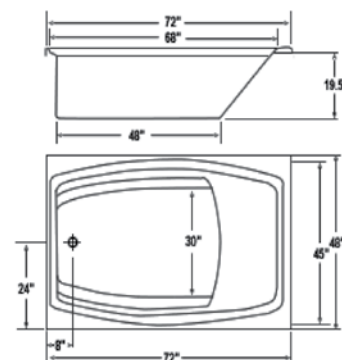
Number of Jets: 8 water or 18 air

Note: Dimensions may vary +/- 1/2 inch

Model BR-36

Dimensions: 48"x72"x19.5"

Water capacity: 105 gallons



Available as Soaker, Whirlpool or Air Massage

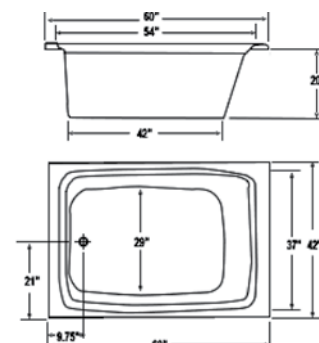
Number of Jets: 6 water or 18 air

Note: Dimensions may vary +/- 1/2 inch

Model BR-37

Dimensions: 42"x60"x20"

Water capacity: 70 gallons



Available as Soaker, Whirlpool or Air Massage

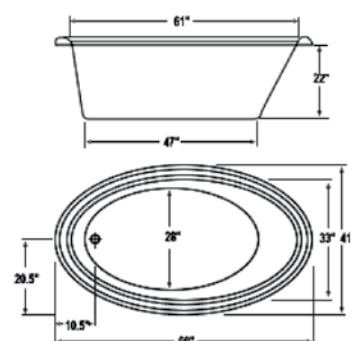
Number of Jets: 6 water or 18 air

Note: Dimensions may vary +/- 1/2 inch

Model BR-40

Dimensions: 41"x69"x22"

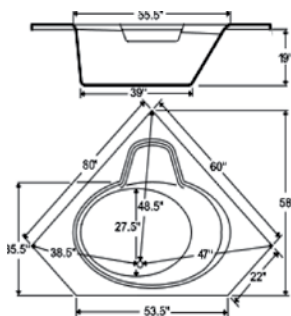
Water capacity: 82 gallons





A. Model BR-41

Dimensions:
60"x60"x19"
Water capacity:
75 gallons



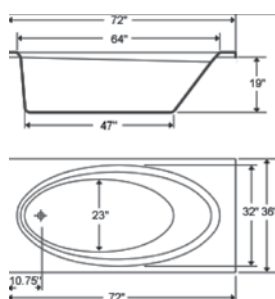
Available as Soaker,
Whirlpool or Air Massage

Number of Jets:
6 water or 18 air

Note: Dimensions may
vary +/- 1/2 inch

B. Model BR-43

Dimensions:
36"x72"x19"
Water capacity:
68 gallons



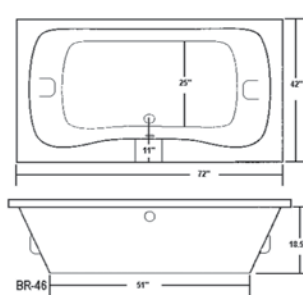
Available as Soaker,
Whirlpool or Air Massage

Number of Jets:
6 water or 18 air

Note: Dimensions may
vary +/- 1/2 inch

C. Model BR-46

Dimensions:
42"x72"x18.5"
Water capacity:
82 gallons



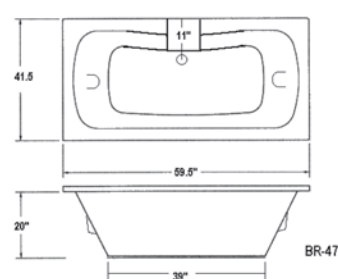
Available as Soaker,
Whirlpool or Air Massage

Number of Jets:
6 water or 18 air

Note: Dimensions may
vary +/- 1/2 inch

D. Model BR-47

Dimensions:
41.5"x59.5"x20"
Water capacity:
65 gallons



Available as Soaker,
Whirlpool or Air Massage

Number of Jets:
6 water or 18 air

Note: Dimensions may
vary +/- 1/2 inch



ROPE EDGE



E. Model BR-49

F. Model BR-57

G. Model BR-59

H. Model BR-61

I. Model BR-62

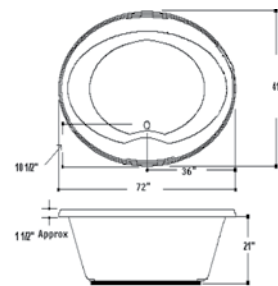
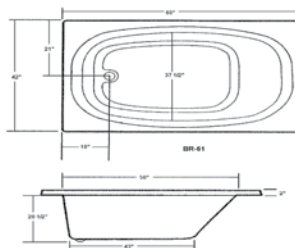
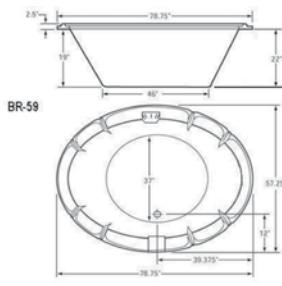
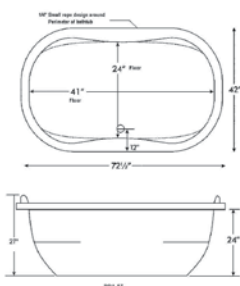
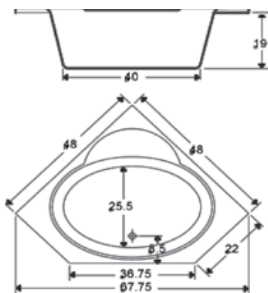
Dimensions:
48"x48"x19"
Water capacity:
70 gallons

Dimensions:
42"x72.5"x24"
Water capacity:
92 gallons

Dimensions:
57.25"x78.75"x22"
Water capacity:
105 gallons

Dimensions:
42"x60"x20.5"
Water capacity:
65 gallons

Dimensions:
41"x72"x21"
Water capacity:
82 gallons



Available as Soaker,
Whirlpool or Air Massage

Number of Jets:
6 water or 18 air

Note: Dimensions may
vary +/- 1/2 inch

Available as Soaker,
Whirlpool or Air Massage

Number of Jets:
8 water or 18 air

Note: Dimensions may
vary +/- 1/2 inch

Available as Soaker,
Whirlpool or Air Massage

Number of Jets:
6 water or 18 air

Note: Dimensions may
vary +/- 1/2 inch

Available as Soaker,
Whirlpool or Air Massage

Number of Jets:
6 water or 18 air

Note: Dimensions may
vary +/- 1/2 inch

Available as Soaker,
Whirlpool or Air Massage

Number of Jets:
6 water or 18 air

Note: Dimensions may
vary +/- 1/2 inch

ARMREST



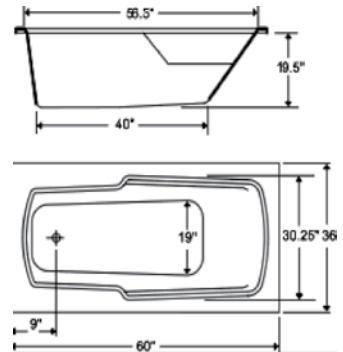
Available as Soaker, Whirlpool or Air Massage

Number of Jets: 6 water or 18 air

Note: Dimensions may vary $\pm$ 1/2 inch

Model BRA-25

Dimensions: 60"x36"x19"
Water capacity: 60 gallons



ARMREST



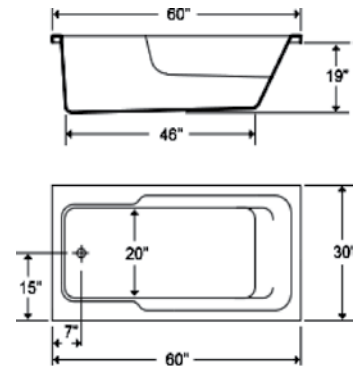
Available as Soaker, Whirlpool or Air Massage

Number of Jets: 4 water or 18 air

Note: Dimensions may vary $\pm$ 1/2 inch

Model BRA-30

Dimensions: 30"x60"x19"
Water capacity: 58 gallons



ARMREST



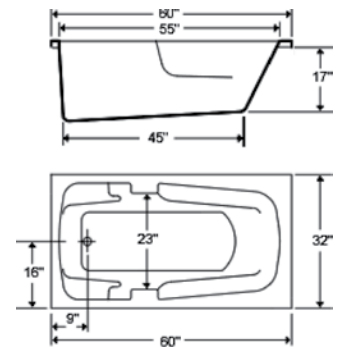
Available as Soaker,
Whirlpool or Air Massage

Number of Jets:
4 water or 18 air

Note: Dimensions may
vary $\pm$ 1/2 inch

Model BRA-38

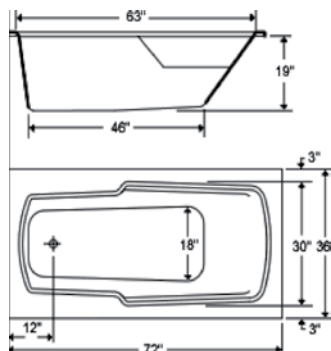
Dimensions: 32"x60"x17"
Water capacity: 56 gallons





Model BRA-39

Dimensions: 36"x72"x19"
Water capacity: 70 gallons



ARMREST



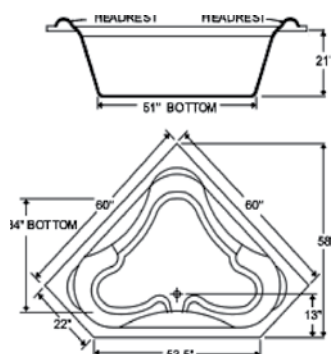
Available as Soaker, Whirlpool or Air Massage

Number of Jets: 6 water or 18 air

Note: Dimensions may vary $\pm$ 1/2 inch

Model BRA-42

Dimensions: 60"x60"x21"
Water capacity: 77 gallons



RAISED HEADREST ARMREST



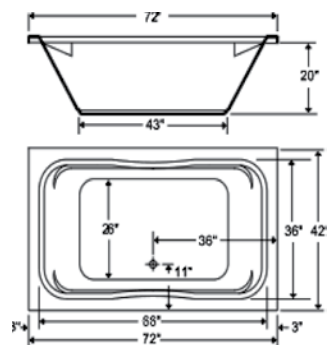
Available as Soaker, Whirlpool or Air Massage

Number of Jets:
6 water or 18 air

Note: Dimensions may vary $\pm$ 1/2 inch

Model BRA-45

Dimensions: 42"x72"x20"
Water capacity: 82 gallons



DOUBLE ARMREST, DOUBLE LEANBACK



Available as Soaker, Whirlpool or Air Massage

Number of Jets: 8 water or 18 air

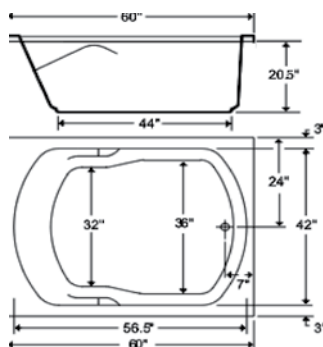
Note: Dimensions may vary $\pm$ 1/2 inch



Model BRA-48

Dimensions: 48"x60"x20.5"

Water capacity: 75 gallons



ARMREST

Available as Soaker, Whirlpool or Air Massage

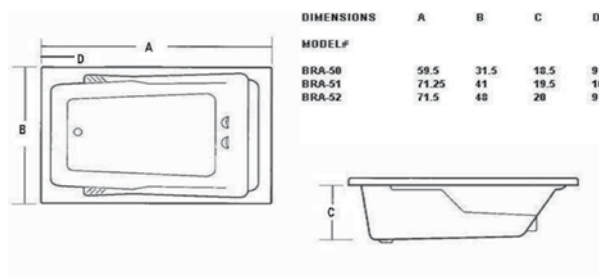
Number of Jets: 6 water or 18 air

Note: Dimensions may vary $\pm 1/2$ inch

Model BRA-52

Dimensions: 48"x71.5"x20"

Water capacity: 95 gallons



ARMREST

Available as Soaker, Whirlpool or Air Massage

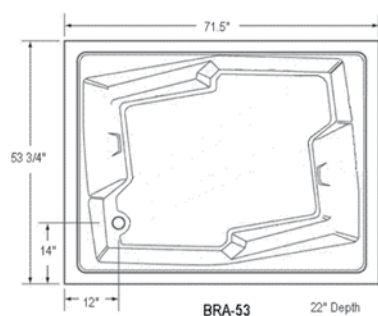
Number of Jets: 8 water or 18 air

Note: Dimensions may vary $\pm 1/2$ inch

Model BRA-53

Dimensions: 53.75"x71.5"x22"

Water capacity: 110 gallons

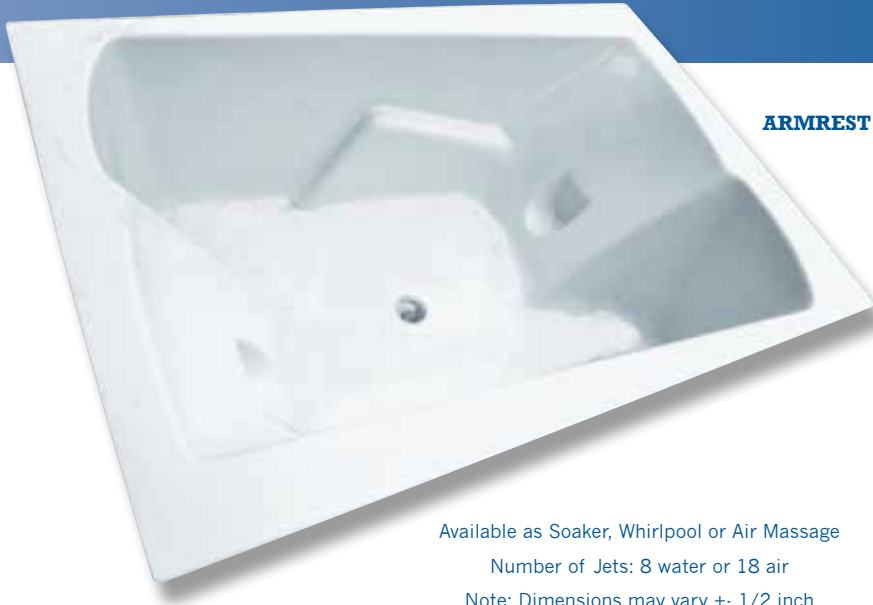


ARMREST

Available as Soaker, Whirlpool or Air Massage

Number of Jets: 8 water or 18 air

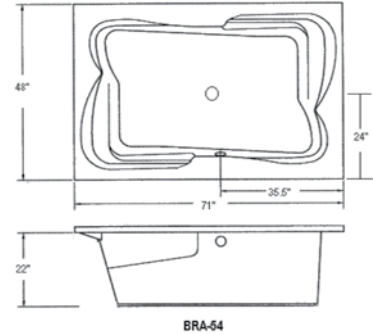
Note: Dimensions may vary $\pm 1/2$ inch



ARMREST

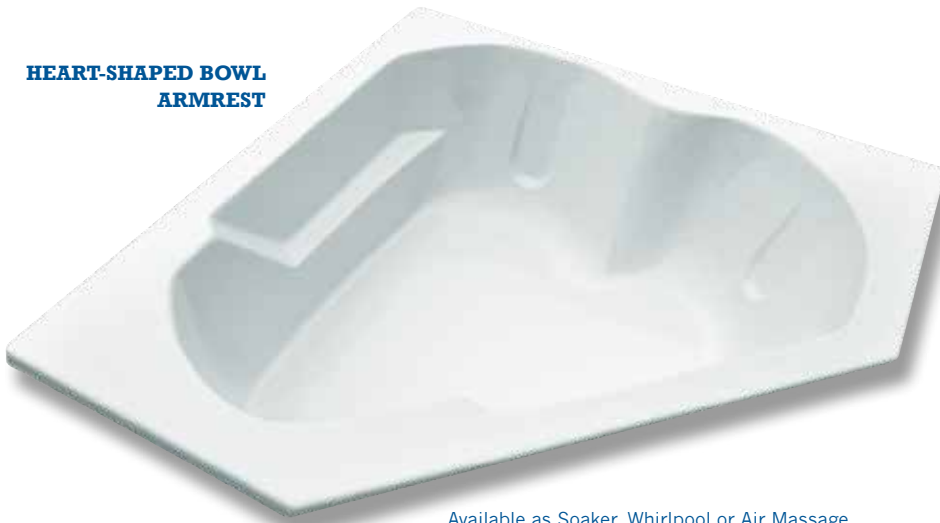
Model BRA-54

Dimensions: 48"x71"x22"
Water capacity: 95 gallons



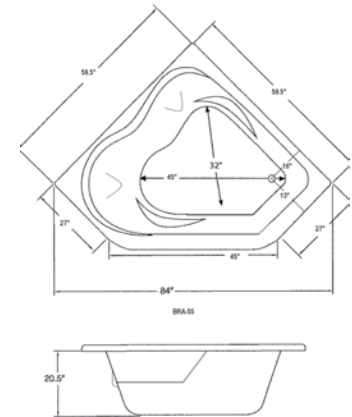
Available as Soaker, Whirlpool or Air Massage
Number of Jets: 8 water or 18 air
Note: Dimensions may vary $\pm$ 1/2 inch

**HEART-SHAPED BOWL
ARMREST**



Model BRA-55

Dimensions: 59.5"x59.5"x20.5"
Water capacity: 75 gallons



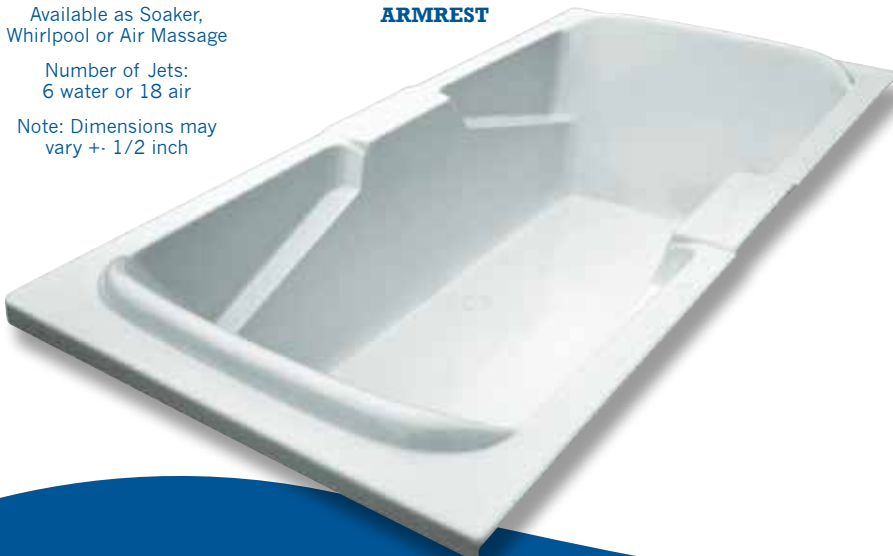
Available as Soaker, Whirlpool or Air Massage
Number of Jets: 6 water or 18 air
Note: Dimensions may vary $\pm$ 1/2 inch

Available as Soaker,
Whirlpool or Air Massage

Number of Jets:
6 water or 18 air

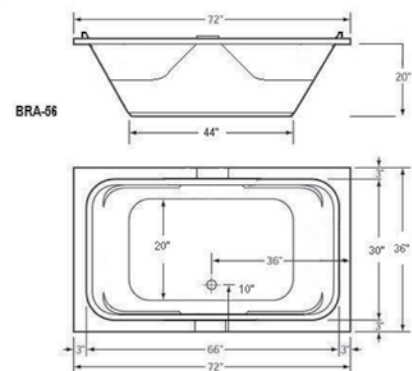
Note: Dimensions may
vary $\pm$ 1/2 inch

ARMREST



Model BRA-56

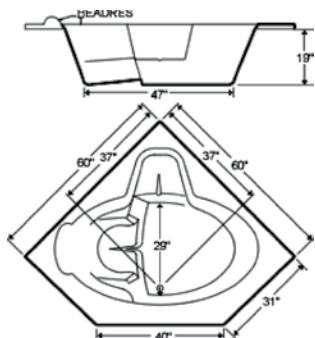
Dimensions: 36"x72"x20"
Water capacity: 68 gallons





Model BRA-60

Dimensions: 60"x60"x19"
Water capacity: 75 gallons



ARMREST

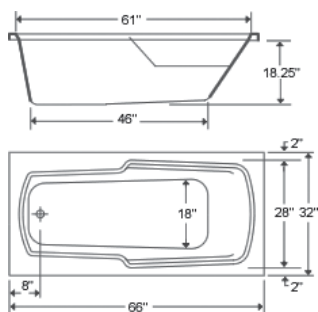
Available as Soaker, Whirlpool or Air Massage

Number of Jets: 6 water or 18 air

Note: Dimensions may vary +/- 1/2 inch

Model BRA-66

Dimensions: 32"x66"x18.25"
Water capacity: 61 gallons



ARMREST

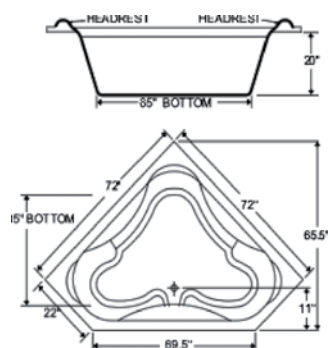
Available as Soaker, Whirlpool or Air Massage

Number of Jets: 6 water or 18 air

Note: Dimensions may vary +/- 1/2 inch

Model BRA-72

Dimensions: 72"x72"x20"
Water capacity: 83-124 gallons



**RAISED HEADREST
ARMREST**

Available as Soaker,
Whirlpool or Air Massage

Number of Jets: 11 water or 24 air
1 1/2 HP motor

Note: Dimensions may vary +/- 1/2 inch



SHOWER RECEPTORS - MOLDED ACRYLIC

One piece, single threshold model for recessed installation. Features 1" tiling flange on three remaining sides.



Single Threshold



Double Threshold



Neo-Angle

FEATURES

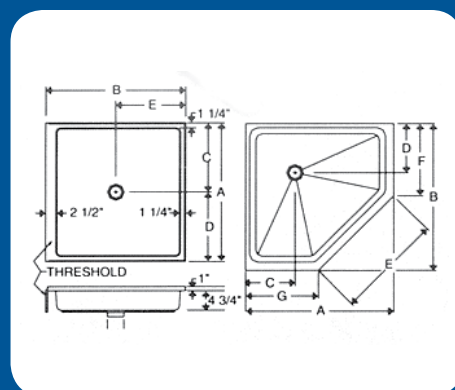
- Available in most popular colors
- Excellent value
- Pre-leveled floor bottom
- Textured floor surface
- High gloss finish
- 5-year warranty
- Reinforced with lumber and fiberglass
- Quality is second to none

Single Threshold					
Model	A	B	C	D	E
3232	32"	32"	16"	16"	16"
3636	36"	36"	18"	18"	17"
3642	36"	42"	18"	18"	21"
4234	42"	34"	21"	21"	17"
4236	42"	36"	21"	21"	17"
4242	42"	42"	21"	21"	21"
4834	48"	34"	24"	24"	17"
4836	48"	36"	24"	24"	17"
4842	48"	42"	24"	24"	17"
4848	48"	48"	24"	24"	24"
6032L	60"	32"	6"	54"	16"
6032R	60"	32"	54"	6"	16"
6034	60"	34"	30"	30"	17"

Double Threshold					
Model	A	B	C	D	E
3636D	36"	36"	18"	18"	18"
4236DL	42"	36"	21"	21"	17"
4236DR	42"	36"	21"	21"	17"

Single Threshold						
Model	A	B	C	D	E	F
3636N	36"	36"	12"	12"	26"	18"
4242N	42"	42"	21"	21"	28"	22"

The first two number under "model" indicate threshold size.



STANDARD FEATURES

1. All units come equipped with 4, 6, or 8 jets or can be customized to your specifications.
2. All jets may be color coordinated to your unit with the options of polished brass, chrome, brushed nickel or oil rubbed bronze.
3. All whirlpool bathtubs are equipped with the AquaHeat Jacket. It retains a constant temperature by taking heat from the motor and transferring it to the water, all at no cost to you.
4. All whirlpool bathtubs may be equipped with a ¾ hp, 1 hp or 1 ½ hp motor depending on the number and size of jets installed in unit. Our pumps have a limited life-time warranty.
5. Before any units leave our plant, they are carried through a complete testing procedure. All jets must meet optimal performance.

OTHER OPTIONS

- In-Line Heaters
- Chrom-Aah Therapy Light
- 6-pack Mini Jets
- Specialty colors for both bathtub & jet trim
- Cleanway (for sanitizing your tub)
- Water Pillow
- Bath Pillow

U.S. Whirlpool, Inc. provides next day service on most orders.

Service and quality are the main objective of our company.

FIVE YEAR LIMITED WARRANTY

We warranty to the original purchaser and the original user for a time of five years with original Proof of Purchase that our bathtubs:

1. Will be free of manufacturing defects.

Our liability is limited only to repair or replacement of the product at the point of original purchase F.O.B. Factory. We shall not be held liable for any installation cost, labor or damage incurred from removal or reinstallation. This warranty does not apply to products installed in commercial properties (rental properties, motels, hotels, etc.) This warranty does not apply to whirlpool units or any damage relating to installations of the whirlpool system. Your whirlpool system should be covered under a separate warranty.

This warranty will not apply:

1. If tub is not installed according to our instructions or not installed according to local building codes and ordinances.
2. If moved from original point of installation.
3. If proper care and customary cleaning instructions are not followed.
4. If bathtub is subjected to abuse, mishandling or accident.
5. If shipped outside of the United States.

To all original purchasers of its products, US Whirlpool, Inc.

Warranty its products and motors free from defects in materials and workmanship for a period of five years and limited lifetime warranty on the pump.

Products which fail or become defective during the warranty period, except as a result of freezing, accident, negligence, improper installation, use, or care, shall be repaired or replaced at our option, without charge within 90 days of receipt of defective product, barring unforeseen delays.

U.S. Whirlpool, Inc. shall not be responsible for cartage, removal and/or reinstallation labor, or any other such costs incurred in obtaining warranty replacements.

CARE AND CLEANING

We recommend cleaning agents in the form of multi purpose spray or liquid variety common in the household cleaning section of most stores: Liquid Comet, Spic & Span, Lysol Bathroom Cleaner, etc.

The use of harsh abrasives may cause scratching, discoloration and dullness to surface of bathtub.

INSTALLATION

Continuous support of tub deck for structural stability is required.

Also recommended: Support bottom of bathtub with solid mortar grout, a high density spray foam or other like materials which can be bought at most supply houses.

Any warranty related problems should be handled through nearest distributor in your area.

Dimensions may vary + - ½ inch



P.O. Box 279
Holly Springs, GA 30142
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Email info@uswhirlpool.net